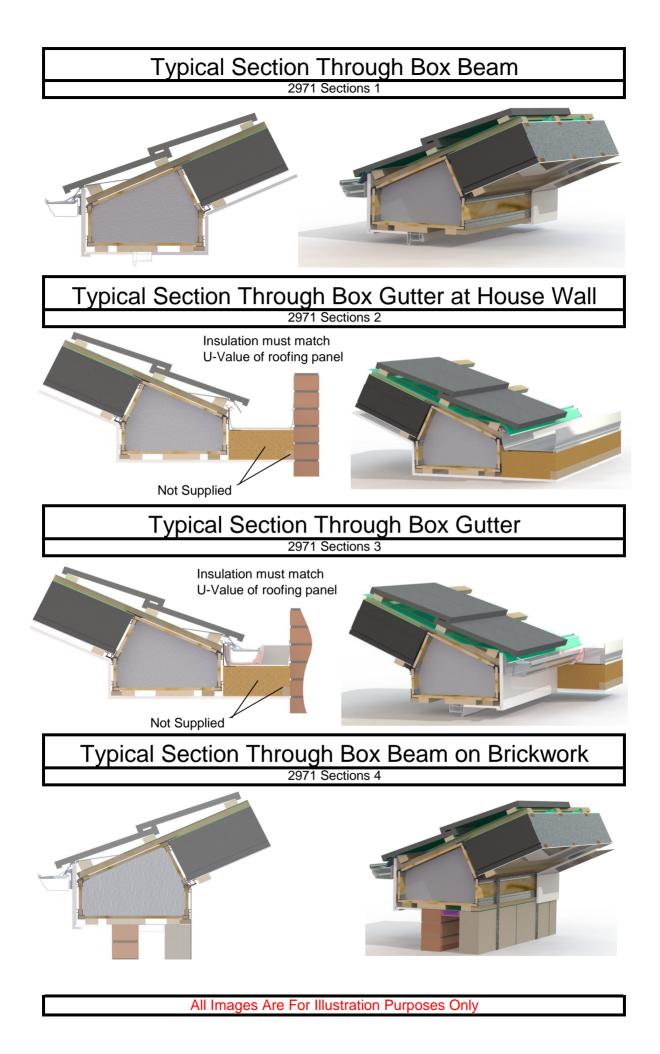


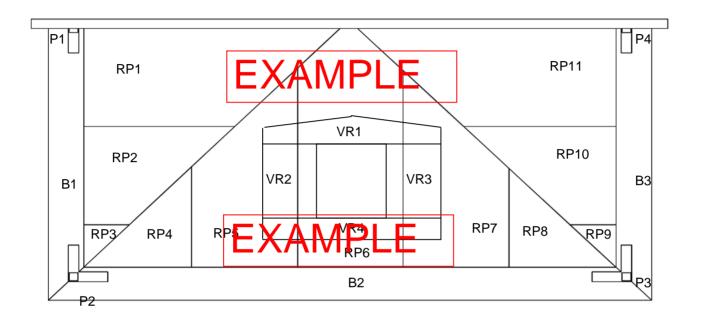




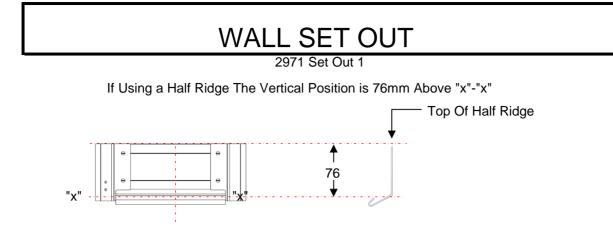
Installation Guide Version 1 | April 2014



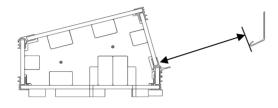
Location Plan Example 2971 Location 1



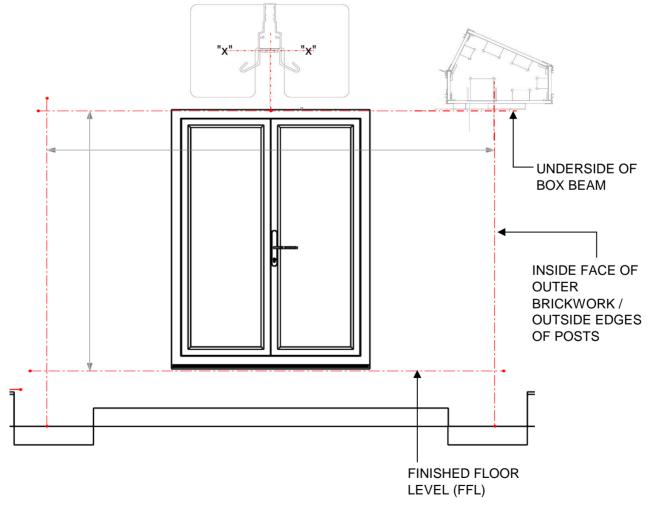
Р	Indicates Structural Post Positions			
В	Indicates Box Beam Position			
RP	Indicates Roof Panel Positions			
VR	Indicates Roof Vent Reinforcement Positions			

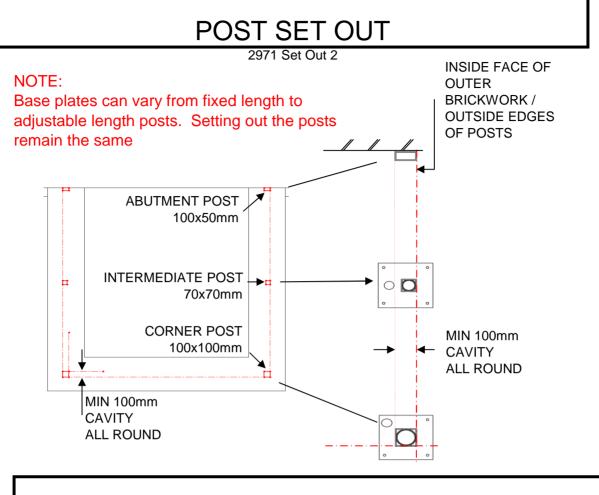


On a Half Ridge, Also Check The Distance Between Box Beam and Half Ridge



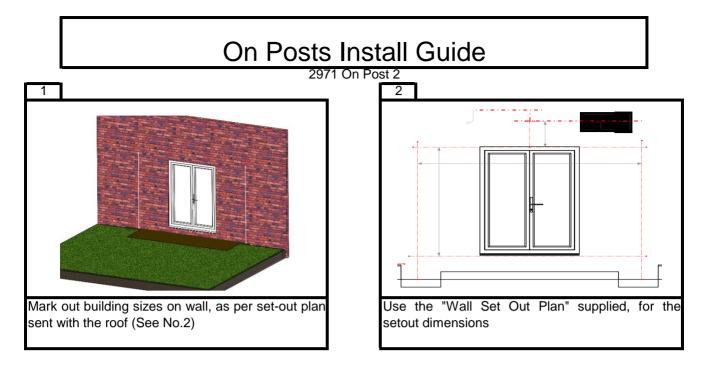
If Using a Full Ridge The Vertical Position Of The Hanger Plate and Ridge are on "x"-"x"

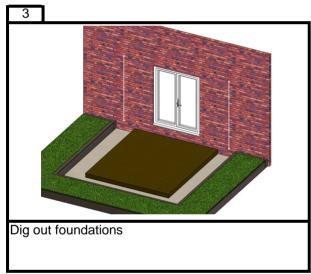


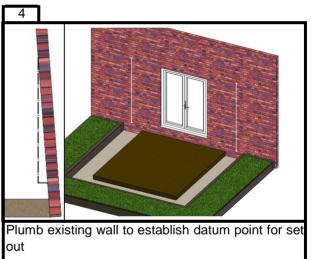


FOUNDATION DRAWING



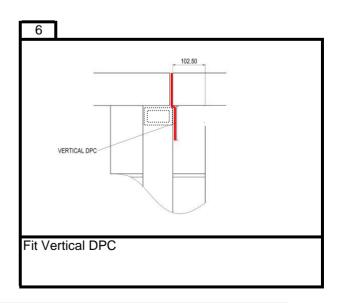


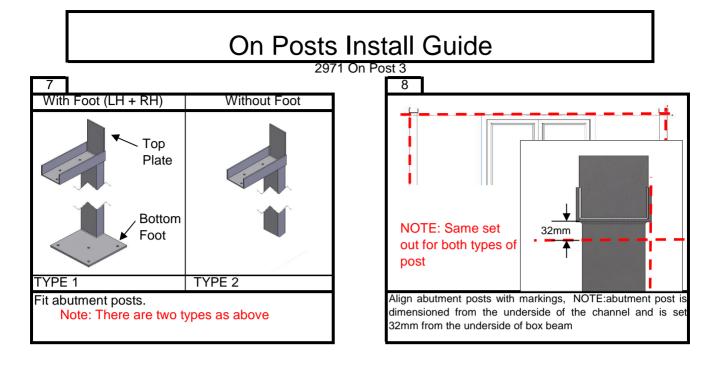


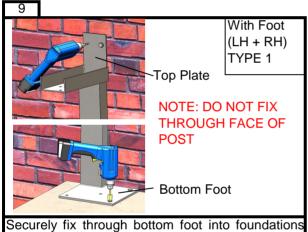




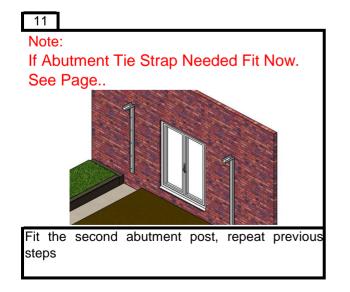
Cut out for vertical DPC

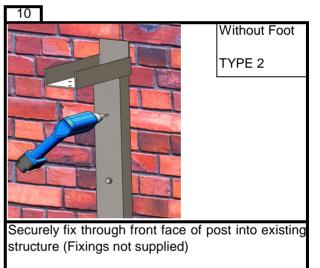


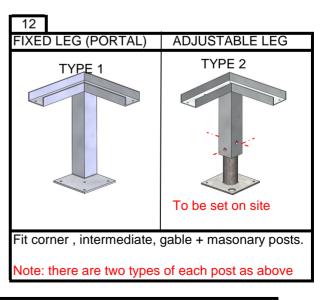




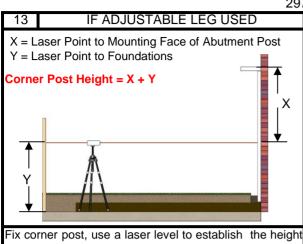
Securely fix through bottom foot into foundations and top plate into existing wall (Top plate fixings not supplied)



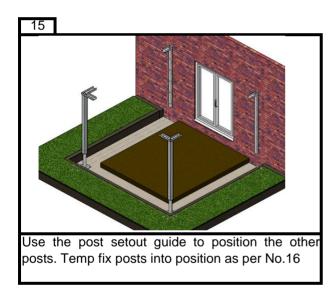


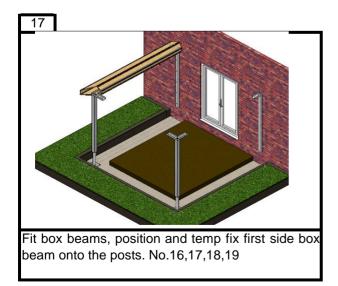


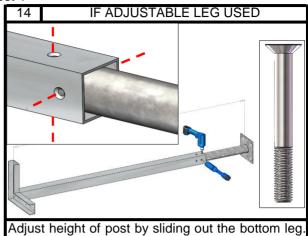
On Posts Install Guide



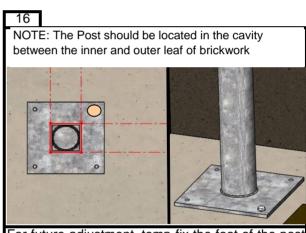
Fix corner post, use a laser level to establish the height of the corner post. The top of the corner post must be level with the top of the abutment post.



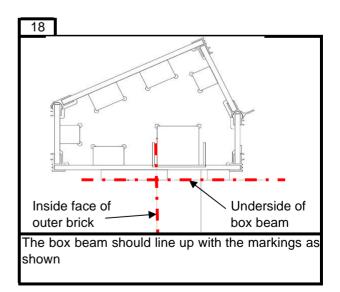




Adjust height of post by sliding out the bottom leg. Drill through and fix the foot to the post by bolting securely at the two positions indicated

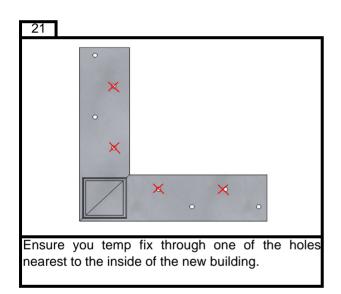


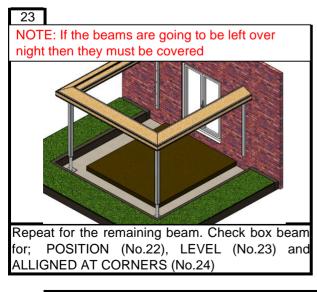
For future adjustment, temp fix the foot of the post into the foundations through the large hole using a large diameter washer.

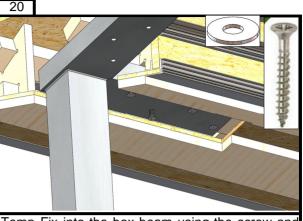




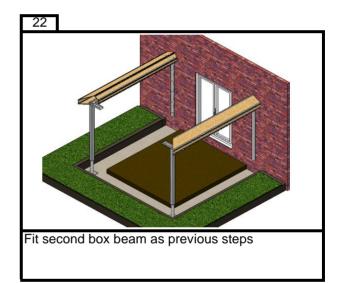
10 Box beam is nominally set 10mm from the wall. (Allowed for onsite tolerances)

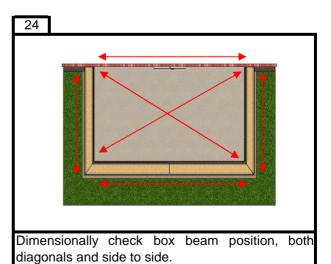




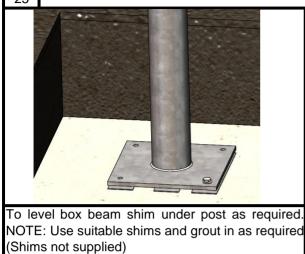


Temp Fix into the box beam using the screw and washer this allows some stability when fitting the other box beams as per No.19

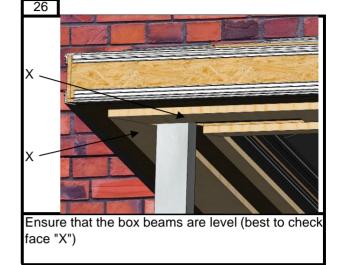


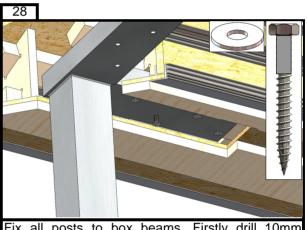


25

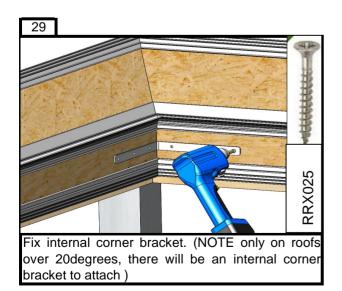


27 **Fix external corner bracket then fix top bracket** using the screws supplied



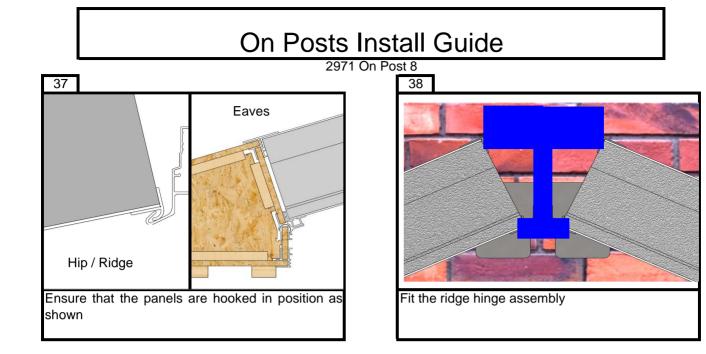


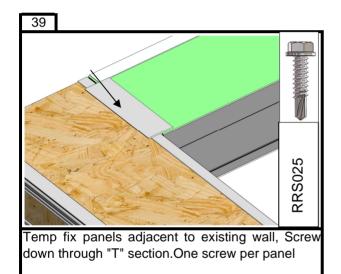
Fix all posts to box beams. Firstly drill 10mm Counter bore x 15mm Deep, then 7mm Pilot hole Thru, to allow for coach screw diam

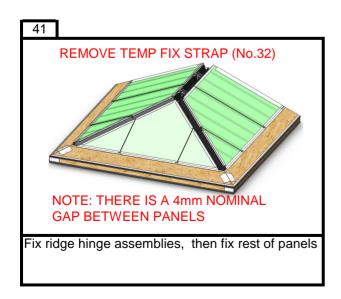


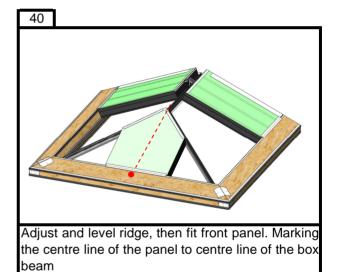


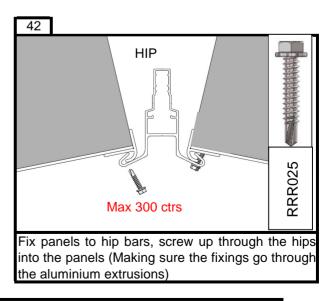
Securley fix foot to foundations using the 4 Off Bolts supplied per foot.





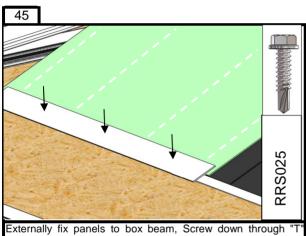




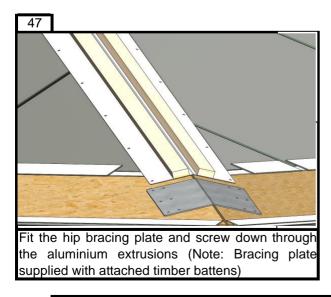


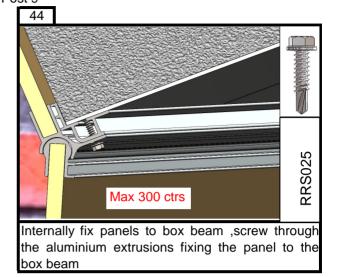
43 RIDGE SCOVE Max 300 ctrs Fix Panels to ridge, screw up through the ridge into the panels (Making sure the fixings go through the

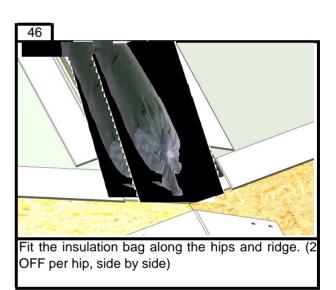
aluminium extrusions)

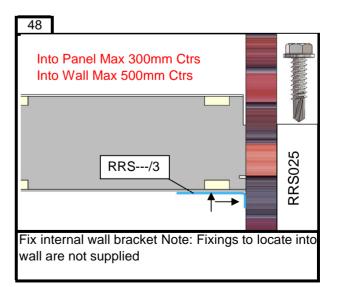


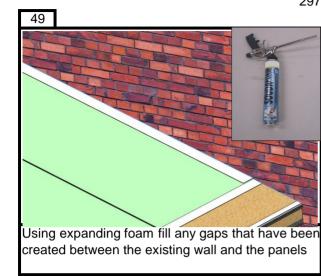
Externally fix panels to box beam, Screw down through "1" section. (Nominally 3 per panel) ensure to miss the white dotted line.(this is the counter batten position)

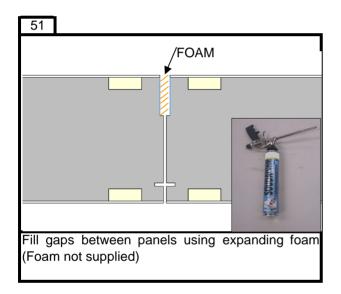


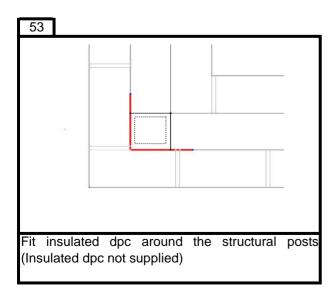


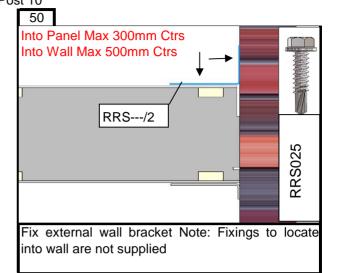


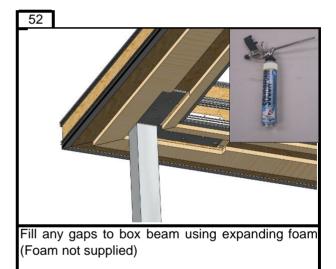


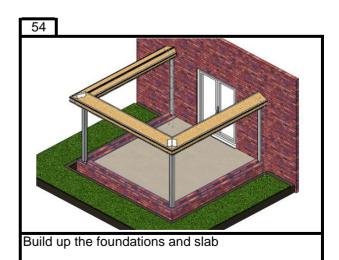


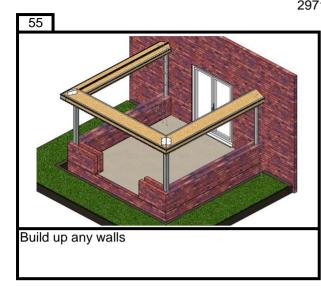


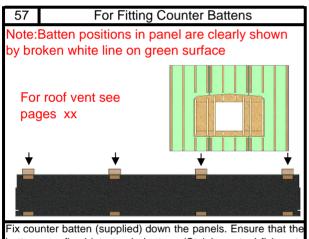




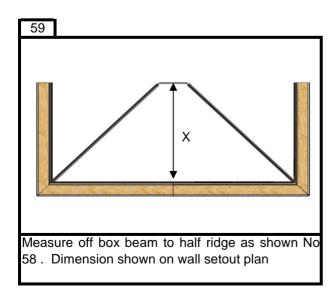


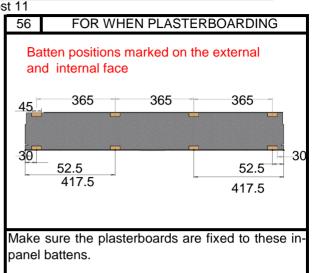


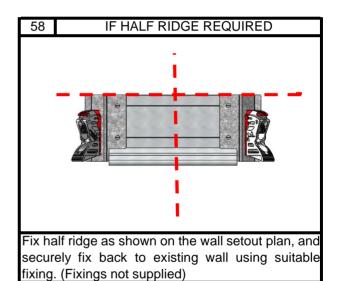


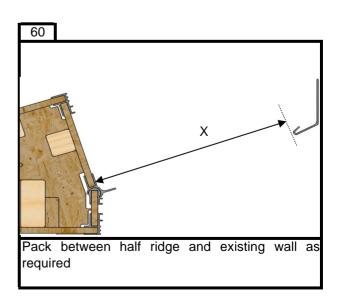


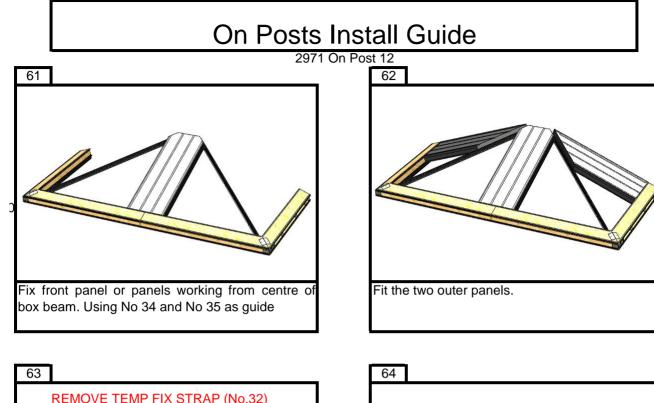
Fix counter batten (supplied) down the panels. Ensure that the battens are fixed into to sip battens (Stainless steel fixings to be used, not supplied)

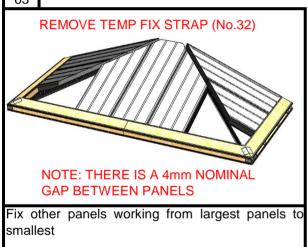


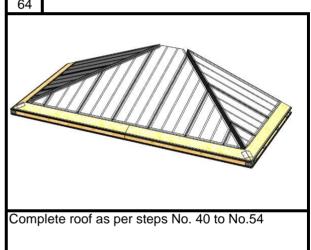


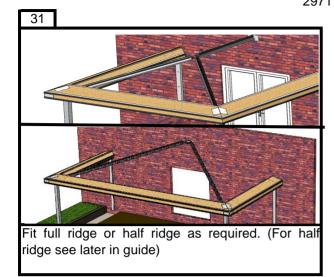


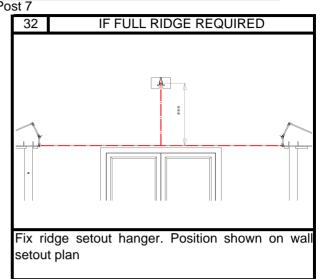


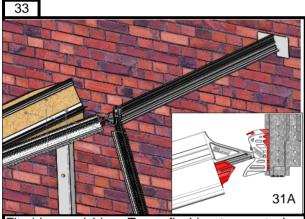




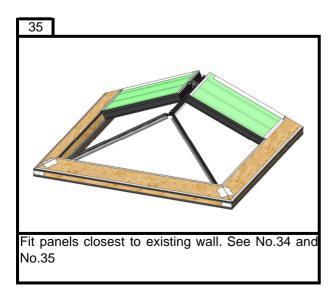


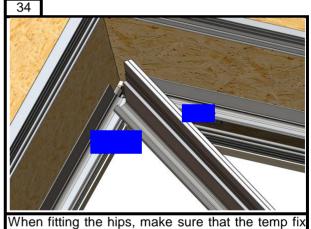


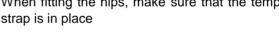


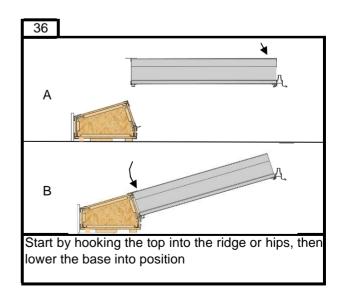


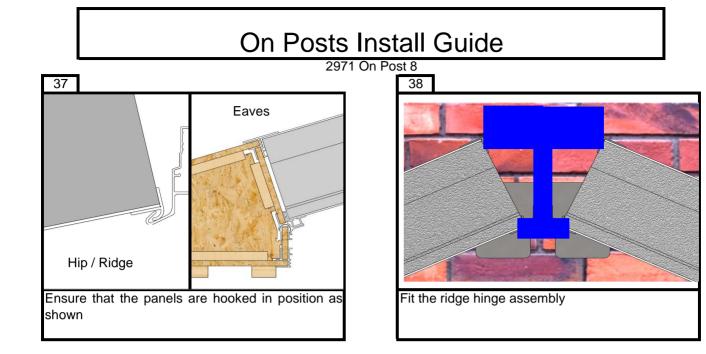
Fit ridge and hips. Temp fix hip strap onto box beam No.32 .sit ridge on wall hanger, clip fit hips into ridge. No 31A

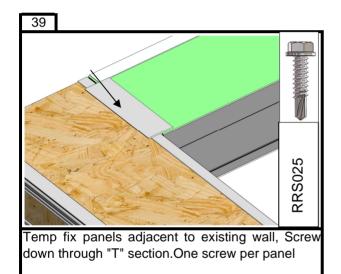


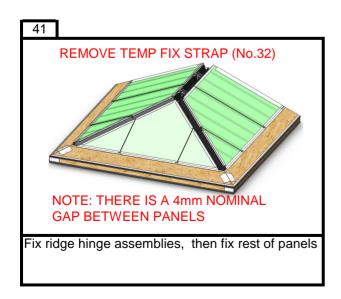


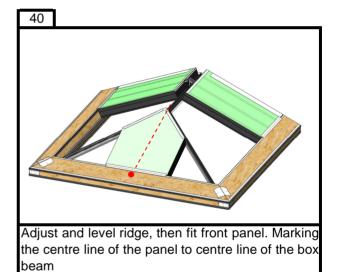


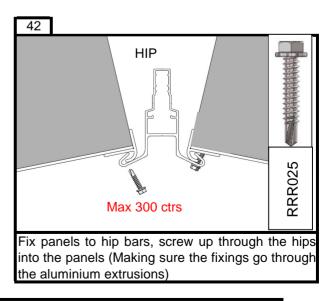






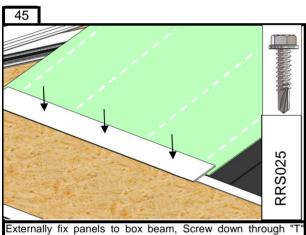




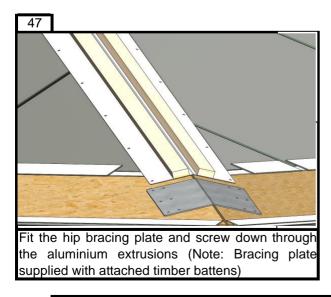


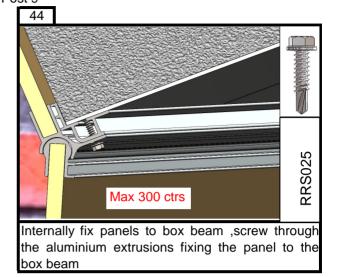
43 RIDGE SCOVE Max 300 ctrs Fix Panels to ridge, screw up through the ridge into the panels (Making sure the fixings go through the

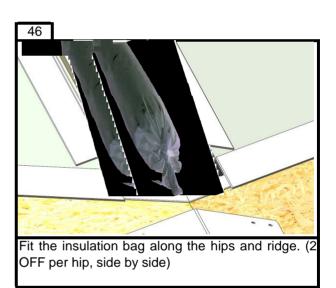
aluminium extrusions)

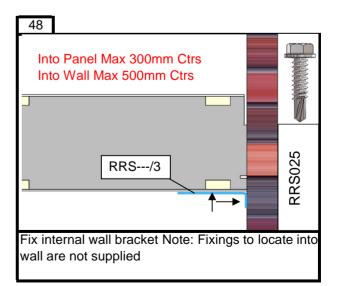


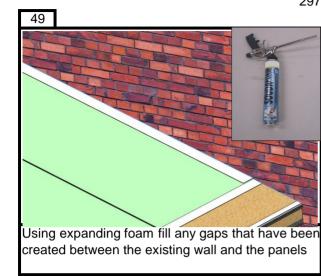
Externally fix panels to box beam, Screw down through "1" section. (Nominally 3 per panel) ensure to miss the white dotted line.(this is the counter batten position)

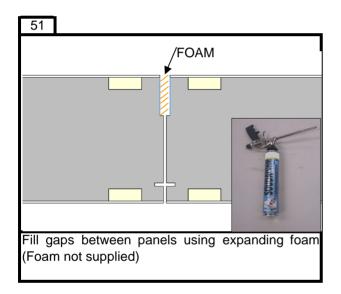


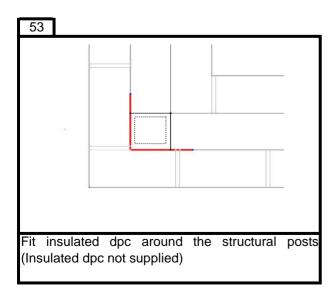


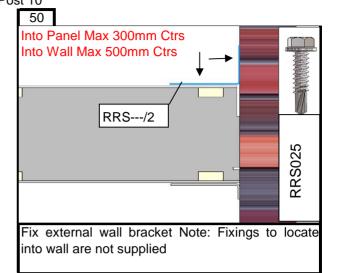


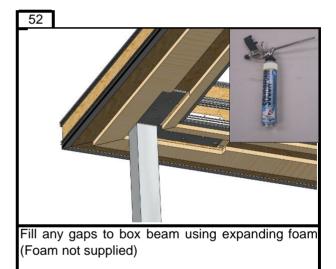


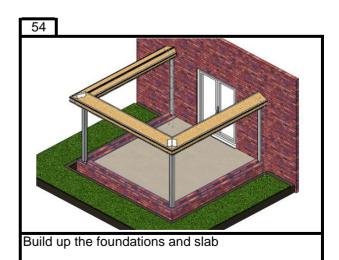


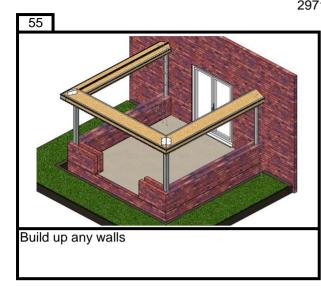


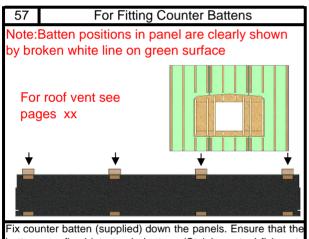




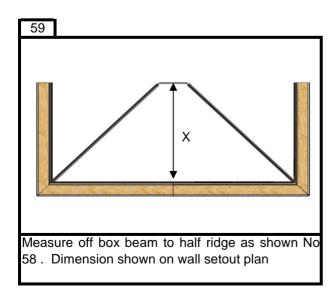


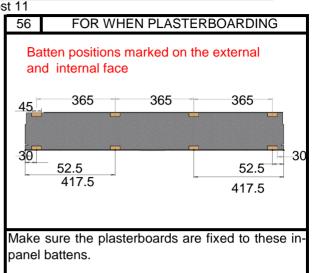


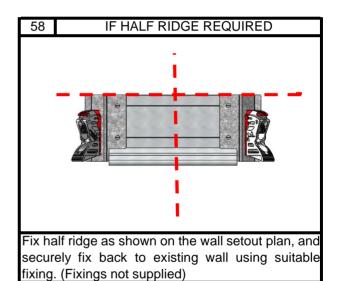


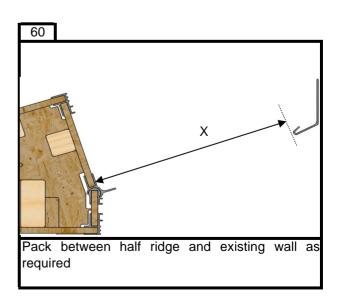


Fix counter batten (supplied) down the panels. Ensure that the battens are fixed into to sip battens (Stainless steel fixings to be used, not supplied)

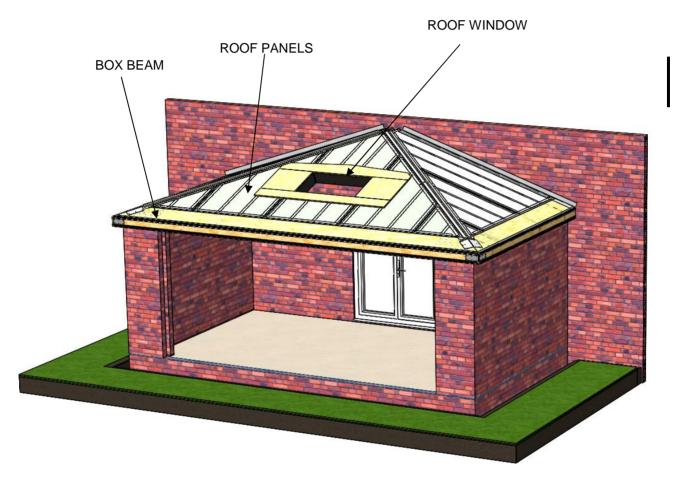




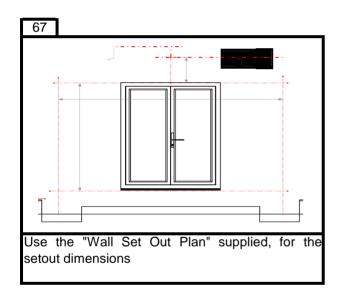


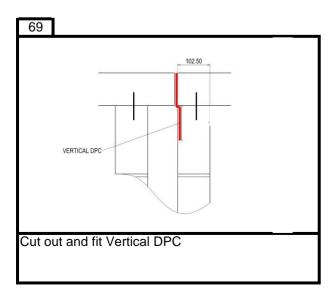


On Brickwork Install Guide 2971 On Brick 1

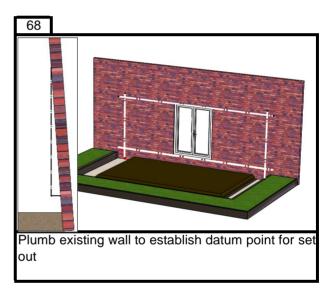


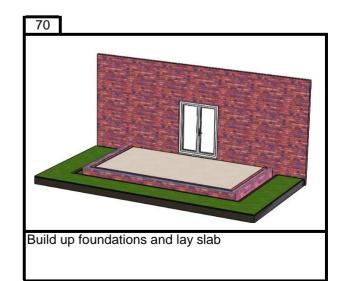




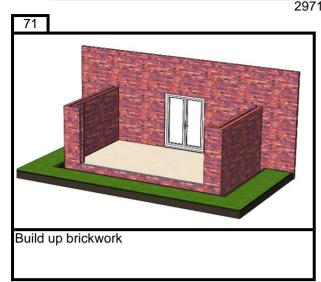


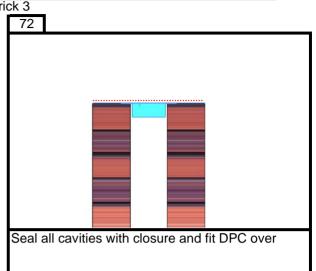
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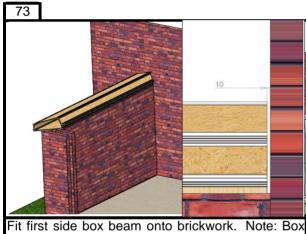




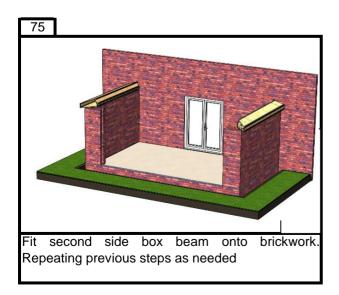
On Brickwork Install Guide 2971 On Brick 3____



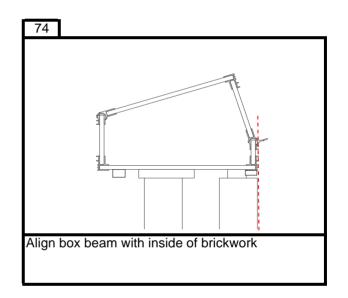


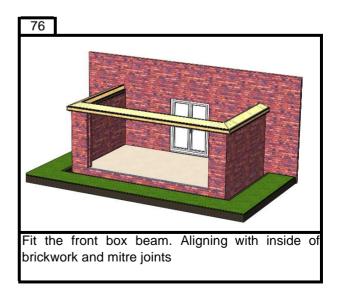


Fit first side box beam onto brickwork. Note: Box beam is nominally set 10mm from the wall. (Allowed for onsite tollerances)



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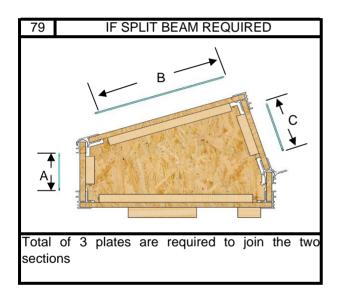


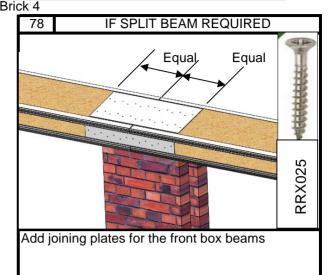


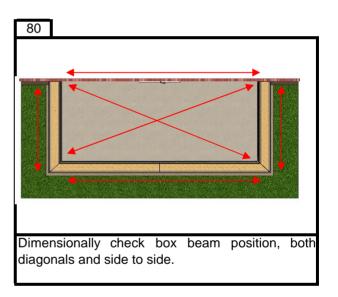
On Brickwork Install Guide 2971 On Brick 4

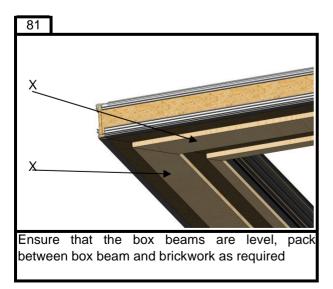


When fitting a split beam installation, fit one side and set in place then the other side. Aligning with inside of brickwork and mitres

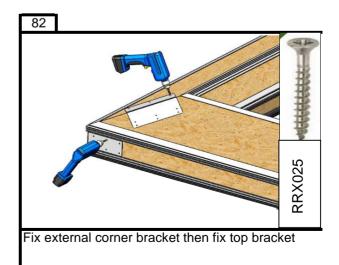






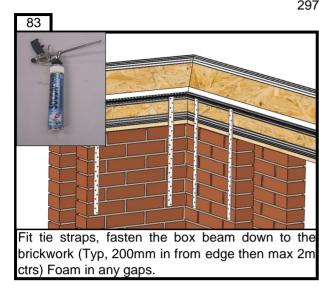


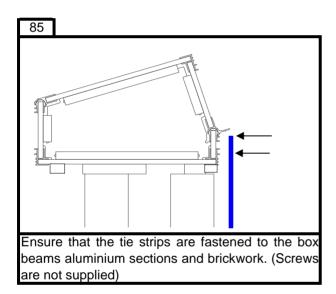
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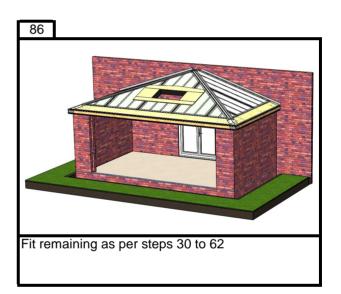
On Brickwork Install Guide 2971 On Brick 5

84





When the box beam is sat on a narrow pier use the narrow pier internal brace and secure into place

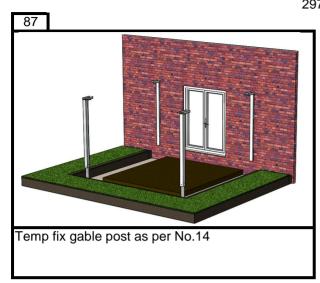


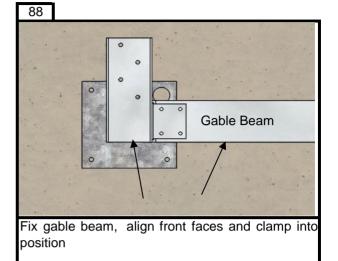
Gable Install Guide 2971 Gable 1

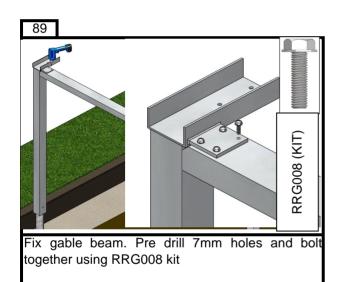


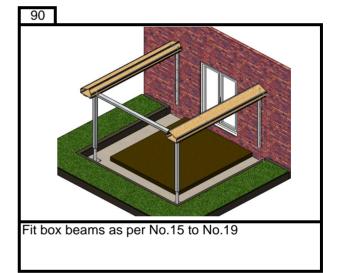
The gable assembly will always need to have the support of the gable posts and gable beam. For the start of the install follow steps 1 to 14. However it is possible to exchange the abutment post for brickwork

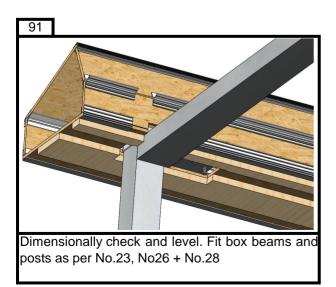
Gable Install Guide 2971 Gable 2

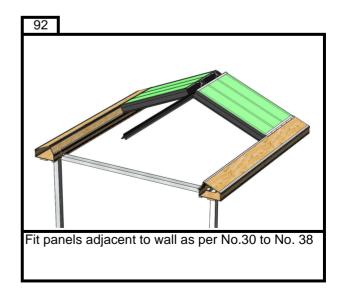






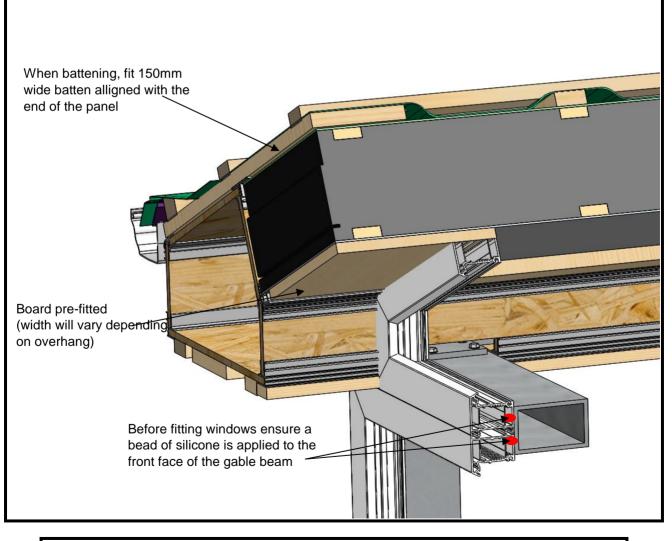








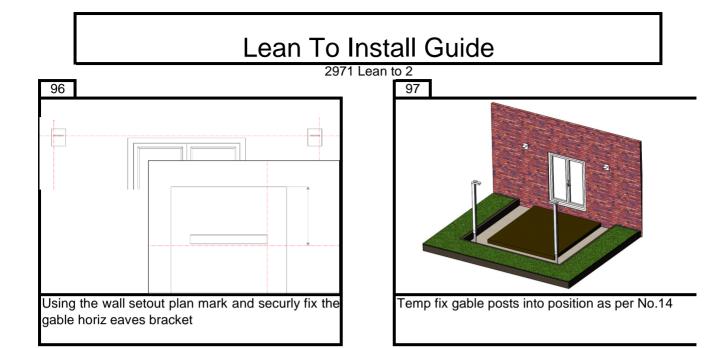
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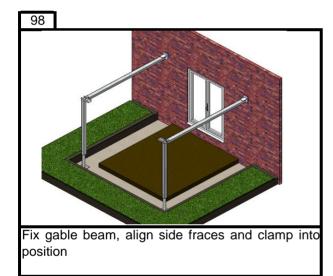


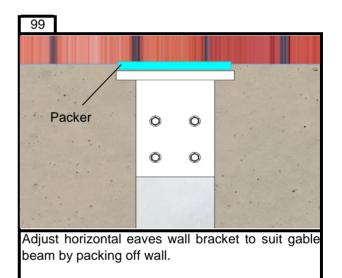
Lean To Install Guide 2971 Leant to 1

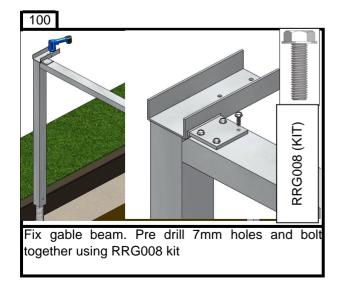


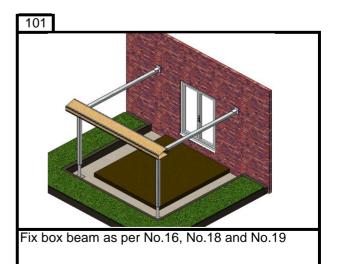
For the start of the install foll	ow steps 1 to 14.		





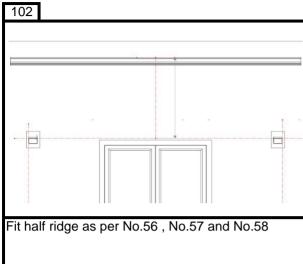


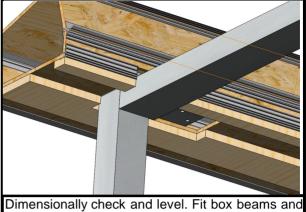




Lean To Install Guide

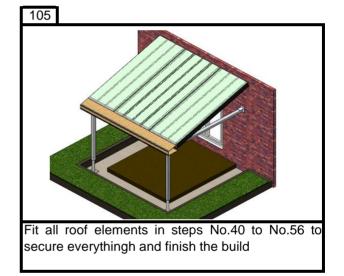
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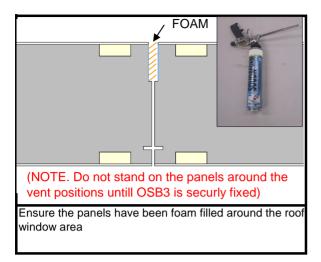


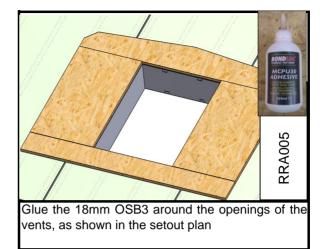
posts as per No.23, No26 + No.28

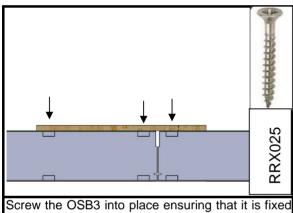
104 Fit panels as per No.30 to No. 38



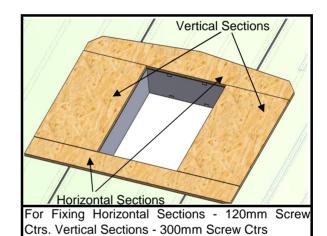
Fitting Roof Window 2971 Roof Window 1

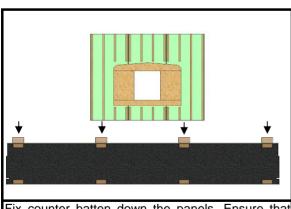




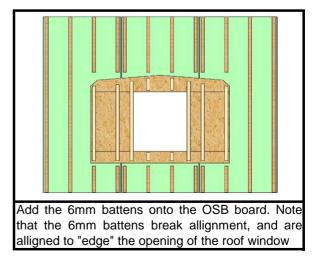


through the internal battens of the panel. (Indicated by the broken white line on the panel)

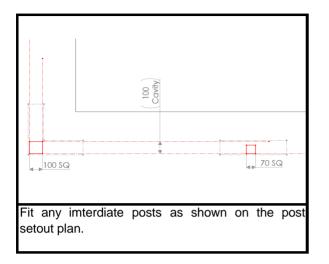


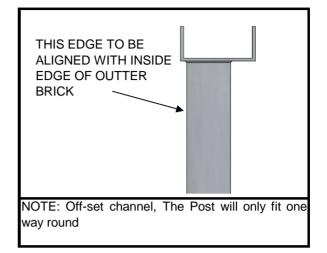


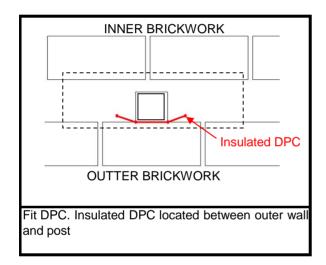
Fix counter batten down the panels. Ensure that the counter battens are screwed into to sip panels battens

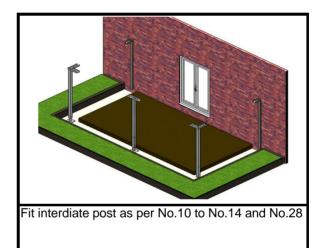


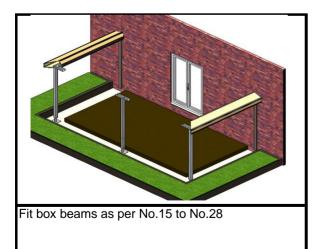
Intermediate Posts 2971 Intermediate Post 1







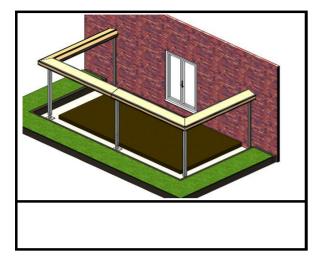


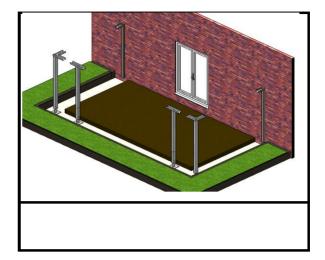


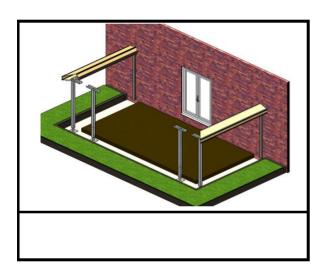


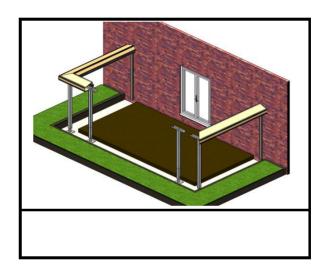
Fit font box beam in two stages then fix joining plates as per No.75 and No.76

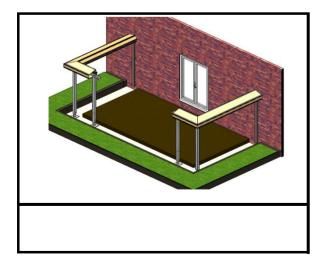
Intermediate Posts 2971 Intermediat Post 2

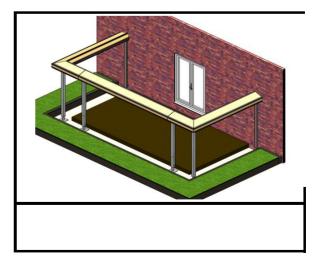


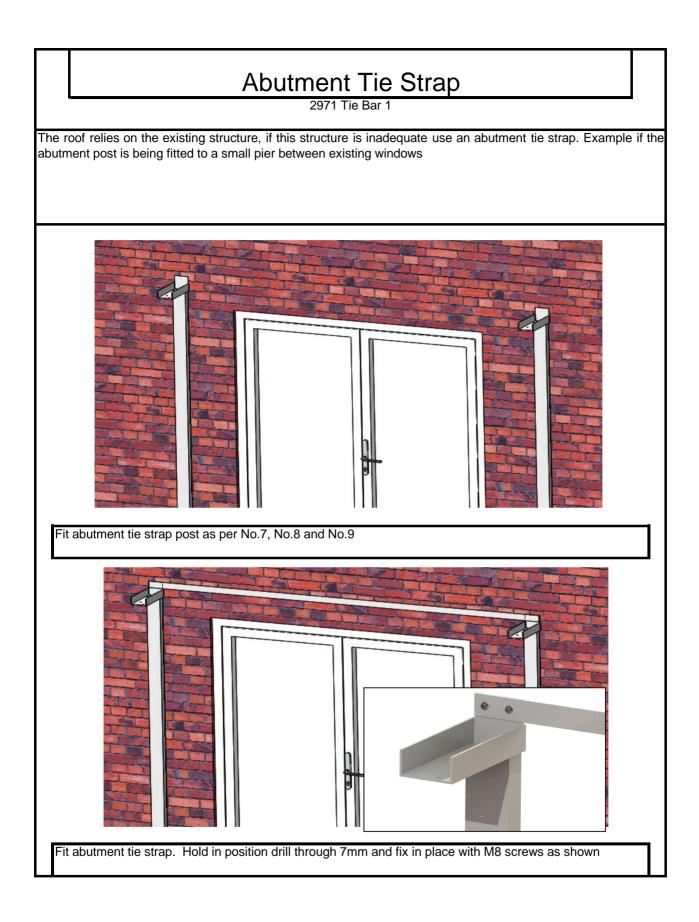


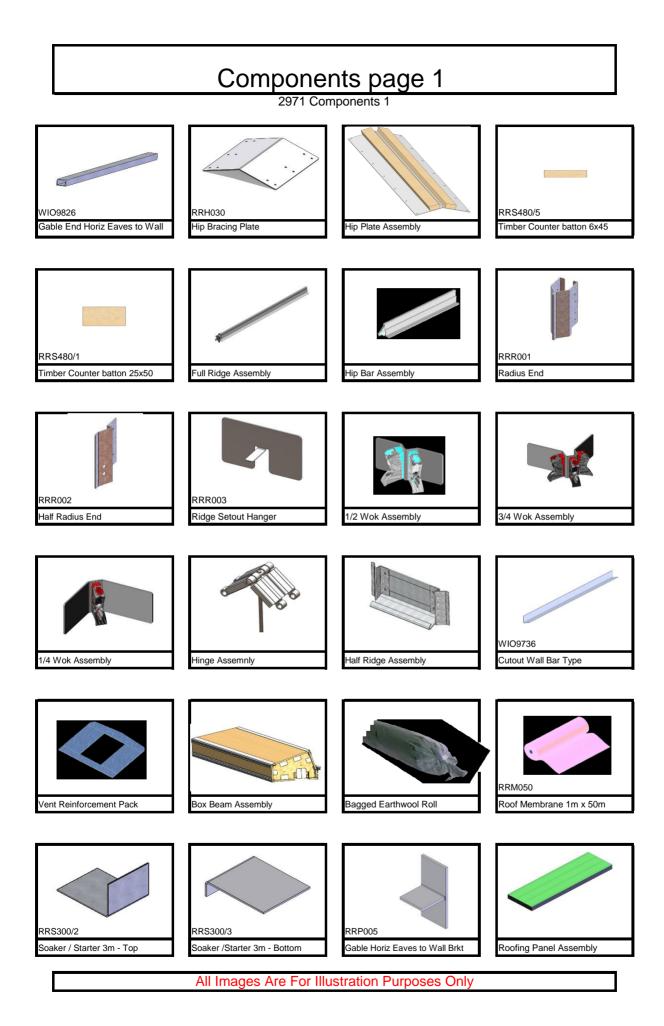


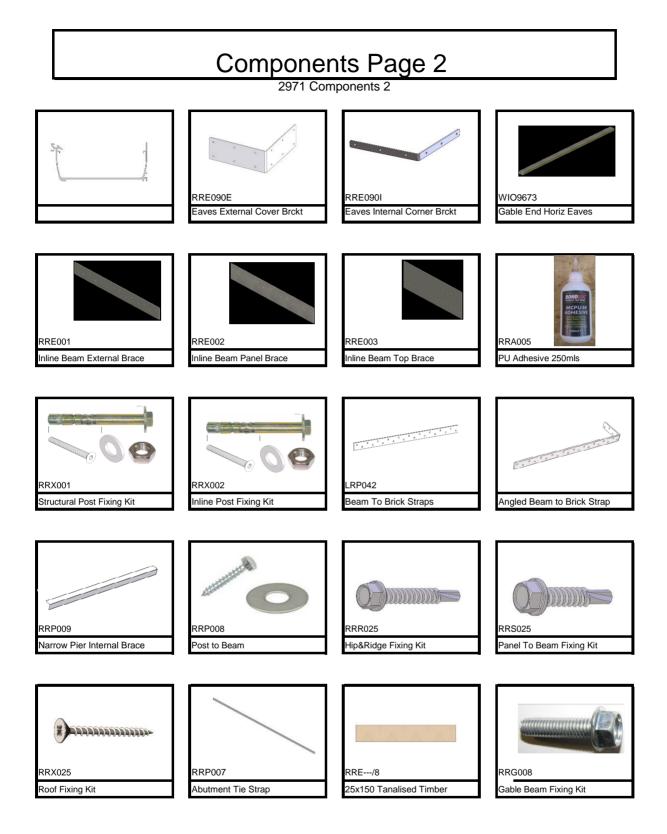






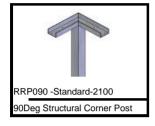


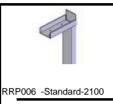




Components Page 3 2971 Components 3

Adjustable Post Range

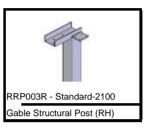


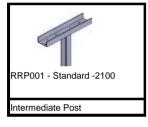








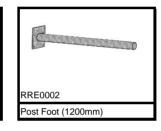


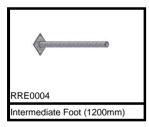




Masonary Support Post (LH)

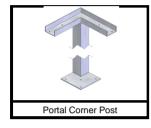


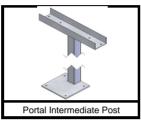


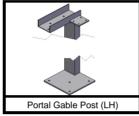


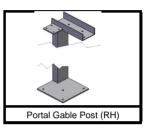
Components Page 4 2971 Components 4

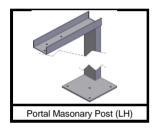
Portal Post Range

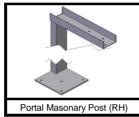


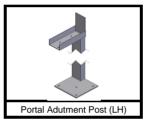


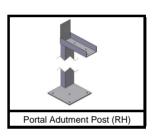


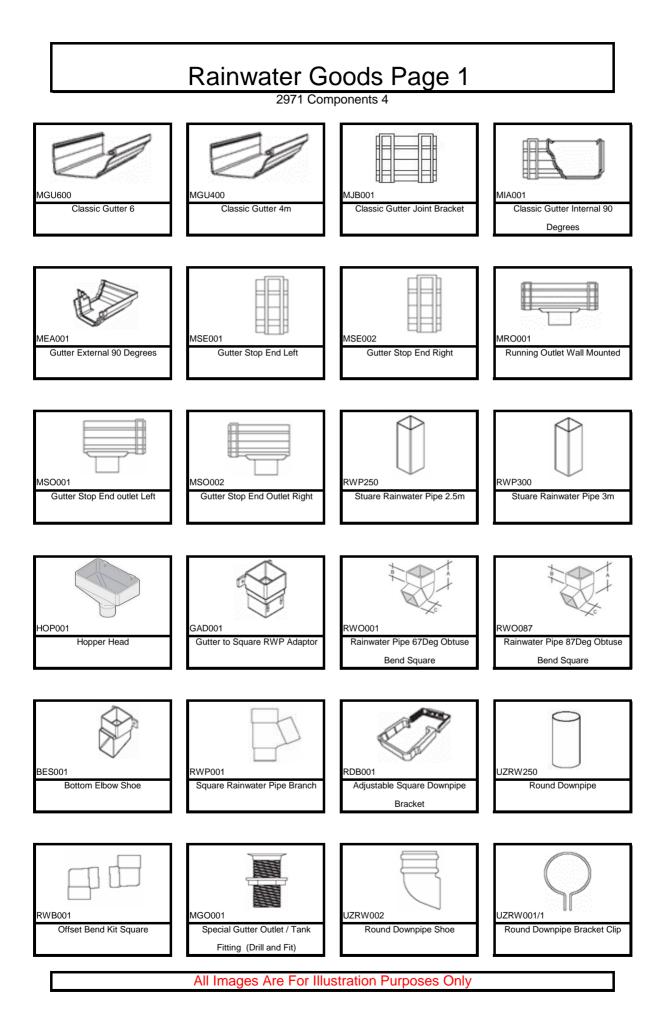




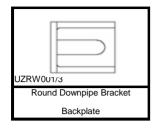




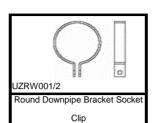


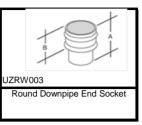




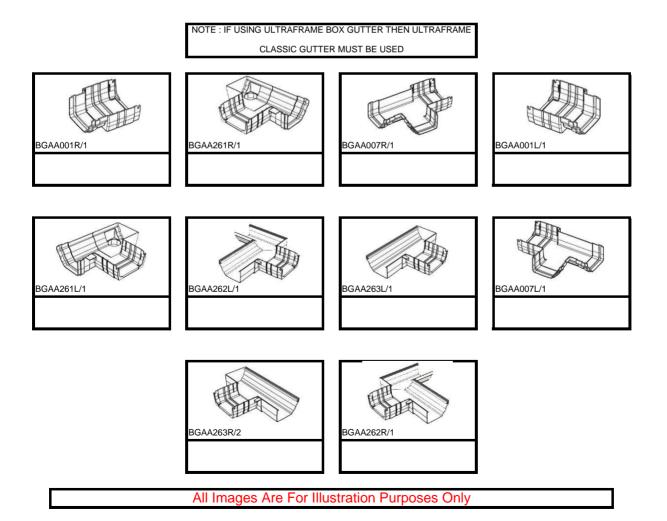


















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